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Arrow Trading

Wielander + Schill IM240i

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The W+S IM240i Welder/Brazer is a compact MIGMAG welding Inverter developed for body repair, it has excellent brazing and steel welding capabilities.

IM240i MIG Brazer Specifications

Input Voltage : 220V 50Hz

Mains Cable : 3 x 2.5mm²

Fusing : 16 Amp Delayed

Load Capacity : 20% @ 200Amps/24V

Load Capacity : 60% @ 140Amps/21V

Load Capacity : 100% @ 120Amps/20V

Peak Input current : 32 Amp @ 200Amp/24V

Effective Maximum Input Current : 15 Amp @ 200Amp/24V/20%

No Load Output Voltage : 40.2

Efficiency : 87%

Power Factor : 0.75

Current Adjustment Range : 20-200Amp

Voltage Adjustment Range : 10-35V / 0.1V Step

Wire Speed Range : 1.5-15m/min

Wire Feed Roll Diameter : 37mm

Wire Spool Diameter : 300mm max / 17kg max

Thermal Class : H (180 Degrees Celcius)

Temperature Range : -10 + 40 Degrees Celcius - Operating Temp

Temperature Range : -40 + 80 Degrees Celcius - Storage Temp

Dimensions L x W x H : 890 x 365 x 602mm

Weight : 29kg

Degree of Protection : IP23

[Vendor Information](#)